
		CORPORATE FINISHED PRODUCT SPECIFICATION				Revised:	01/27/21 JJT
						Supersedes:	10/15/20 JJT
CORPORATE ADDRESS		3435 Lamor Rd., Hermitage, PA 16148		CUSTOMER		GENERIC	
MANUFACTURING FACILITIES							
EASTERN LOCATION		3435 Lamor Rd., Hermitage, PA 16148		WESTERN LOCATION		2843 W. Shamrell Blvd., Flagstaff, AZ 86005	
PRODUCT INFORMATION							
PRODUCT NAME		#10 CAKE CUP		BATTER FORMULA		C-STD(H)1 C-STD(F)1	
PACK SIZE		Food Service Packs (Jacketed & Unjacketed): Sleeve (36/20), Bulk (1/338), Dispenser (8/112)					
DESCRIPTION		Light, golden-brown, flat-bottomed, neutral-flavored, wafer-style cone with a crisp texture; Shelf stable, no further processing required.					
INGREDIENT STATEMENT							
US:	Enriched Wheat Flour (Wheat Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Tapioca Starch, Sugar, Contains 2% or less of: Canola Oil, Leavening (Sodium Bicarbonate, Ammonium Bicarbonate), Salt, Annatto Extract (Vegetable Color), Natural Flavor.						
CAN:	Enriched wheat flour, Tapioca starch, Sugar, Canola oil, Sodium bicarbonate, Ammonium bicarbonate, Salt, Annatto extract, Natural flavour.						
For jacketed packs, a small amount of corn syrup is used as a processing aid to adhere the paper sleeve to the cone.							
ALLERGENS				GMO STATUS			
US & CAN: CONTAINS: WHEAT				Contains a Bioengineered Food Ingredient.			
COUNTRY OF ORIGIN				SHELF LIFE			
USA				24 months			
PHYSICAL & CHEMICAL ATTRIBUTES							
ATTRIBUTE		ACCEPTABLE STANDARDS			METHOD		
HEIGHT		2 5/8" (±1/16")			Caliper or Ruler		
TOP OUTSIDE DIAMETER		2 11/32" (±1/16")			Caliper or Ruler		
BOTTOM OUTSIDE DIAMETER		1 3/32" (±1/16")			Caliper or Ruler		
MINIMUM WEIGHT PER CONE		4.54 grams			Scale		
MOISTURE (AT TIME OF PACKAGING)		≤ 3.0%			NIR Benchtop Moisture Analyzer		
STORAGE & DISTRIBUTION							
STORAGE CONDITIONS		Store product in a clean, dry area below 80°F and 50% relative humidity, away from strong odors in an area operated under good manufacturing practices.					
RECOMMENDATIONS		Fragile; Handle with Care. After opening, seal product in an airtight container.					
PACKAGING & LABELING SPECIFICATIONS							
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SLEEVE PACK: Rows of cones are overwrapped with HDPE film and placed inside a master corrugated case which is tape sealed. Cases labels are placed on a major and minor case panel and oriented on the pallet so that at least one label faces outward.							
DISPENSER PACK: 4 rows of product separated by chipboard dividers are bagged in a LDPE bag and tape sealed. The bagged product is inserted into a manually sealed paperboard carton, which is then placed in a master corrugated case and tape sealed.							
BULK PACK: Product is packed in layers separated by chipboard liners and paper cushions which is then bagged with a LDPE bag and tape sealed. The bagged product is placed inside a master corrugated case and tape sealed.							
CASE COUNT:		Sleeve: 20 cones/row, 720 cones/case; Bulk: 338 cones, Dispenser: 28 cones/row, 896 cones/case					
LABELING SPECIFICATIONS							
CODING FORMAT & EXPLANATION		AA/BB/CC - XXXX - YY AA-Month, BB-Day, CC-Year, XXXX-Time, YY-Line		ADDITIONAL LABELING REQUIREMENTS		N/A	
LABEL COLOR		Any					
CERTIFICATIONS							
KOSHER CERTIFIED		JOY ITEMS: Pareve by Star K; PRIVATE LABELS: Kosher Dairy by Star K					
OTHER CERTIFICATIONS		N/A					

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